

METALWORKING MACHINE SHOPS · METAL FORMING · SUMP CLEANING · WELDING



TIGER-VAC.COM

CHOOSE SAFETY, CHOOSE **Tiger-Vac**®

Since 1983, Tiger-Vac® has led the charge in the design and manufacture of third-party legally certified explosion proof industrial vacuum systems, to ensure the safety of workers around the world.

With over 200 specialized systems in our portfolio, we offer:

- Dry recovery vacuums for both combustible and non-combustible powders
- Dust collectors for capturing both combustible and non-combustible powders that are airborne or at source
- Wet & dry recovery vacuums for acid and chemical spills, fuels, and powders
- Welding fume extractors
- · High efficiency cyclones to collect and/or reuse unused raw materials
- Immersion systems for collecting reactive metal powders
- Systems to help maintain cleanrooms up to ISO Class 4
- Division 1, Division 2, and Ordinary Locations systems
- NFPA-652 compliant systems

Speak to our team of technical representatives for professional assistance in choosing the right solution for your unique application. All Tiger-Vac systems are compliant with ATEX, NFPA, CSA, ETL, and IECEx safety standards.

VACUUM CLEANER FOR HAZARDOUS LOCATIONS ASPIRATEUR POUR ATMOSPHERES EXPLOSIVES VOLTS : 120 60 Hz POWER / PUISS/ ICE : 100 WATTS	MATERIAL PROPERTIES TEMPERATURE CLASS
CLASS I DIV 1 GROUP D T3C CLASS II DIV 1 GROUPS E, F, G LR 90716 DO NOT OPEN WHILE ENERGIZED NE PAS OUVRIR SOUS TENSION WAIT 5 MIN BEFORE OPENING ATTENDRE 5 MIN AVANT D'OUVRIR	AREA CLASSIFICATION
MODEL / MODELE : EXP1-10 (40L) HEPA DRY ONLY SERIAL / SERIE No. : 24061003 MFG DATE / DATE DE FABRICATION : 03 / 06 / 2024	——— MATERIAL TYPE

	SUBSTANCE	SETTING	CLASSIFICATION	VOLATILITY
CLASS I	Flammable gases,	· Oil refinery · Paint Warehouse	Div.1 (Hazard likely)	MOST
GLA99 I	vapors, or liquids	 Oil rig Spray booth 	Div.2 (Hazard not likely)	
CLASS II	Combustible	· Coal mine · Grain silo	DİV.1 (Hazard likely)	
ULAGO II	dusts	 Munitions factory Hay storage 	Div.2 (Hazard not likely)	
	Ignitable fibers	 Paper mill Woodworking 	DİV.1 (Hazard likely)	LEAST
CLASS III	and flyings	 Textile mill Cotton gin 	Div.2 (Hazard not likely)	TCA91



DESIGNED FOR THE RECOVERY OF **METAL CHIPS** AND **SHAVINGS MIXED WITH OIL**

CAN BE USED FOR BOTH AQUEOUS AND SYNTHETIC BASED COOLANTS

ELECTRIC PUMP · 26 Gal./min. 100 L/min.

Allows recovered liquids to be pumped back into the machinery



OIL AND METAL CHIP SEPARATION HOGOIL PUMP ELECTRIC

VOLTAGE	120 V	POWER OUTLET	20 Amps.
FREQUENCY	60 Hz	SUCTION INLET	2 in.
PHASE	SINGLE	REC. CAPACITY	8 Gal. DUST
WATTAGE	2040 W	REC. CAPACITY	24 Gal. LIQUID
POWER	2.7 HP	LENGTH	26 in.
AMPERAGE	15.2 A	WIDTH	22.5 in.
AIR FLOW	200 CFM	HEIGHT	49 in.
VAC. PRESSURE	90 in. H ₂ 0	WEIGHT	127 lb.
SOUND LEVEL	75 dB(A)		
AIR FLOW	200 CFM		

DUAL MOTORS

Heavy Duty 2. Stage Bypass motor

- 3 independent switches:
- One for each motor
- One for the electric pump

INDICATOR LIGHT

Indicates maximum liquid recovery capacity

2 FILTERS

- Foam filter
- Dralon pre-filter

SIEVE BASKET

Separates chips and shavings from the recovered oil

MESH FILTER (300 microns)

- Polypropylene mesh filter protects the pump from very fine chips and shavings
- Filters the recovered oil, allowing it to be reused

ELECTRONIC FLOAT SHUTOFF

Stops the vacuum when the liquids reach full capacity

DRAIN VALVE 1.25 in.

Easy discharge



SIEVE BASKET + MESH FILTER Separates recovered oil from any chips and shavings, and filters it through the strainer allowing the oil to be reused



RECOVERY OF LARGE QUANTITIES OF **METAL CHIPS MIXED** with **SOME OIL/COOLANT**



VOLTAGE	120 V	SUCTION INLET	90 mm
FREQUENCY	60 Hz	CART TYPE	Carriage
PHASE	SINGLE	LENGTH	43 in.
POWER	2.7 to 3.2 HP	WIDTH	37 in.
AMPERAGE	15.2 to 21 A	HEIGHT	57 in.
AIR FLOW	200 to 220 CFM	WEIGHT	365 lb.
VAC. PRESSURE	90 in. to 107 in. H ₂ 0	CORD LENGTH	33 ft.

 SELF-DUMPING OVERTURNING HOPPER
Can be emptied using a forklift
(Remove powerhead before dumping)



RECOVERY OF LARGE QUANTITIES OF OIL/COOLANT MIXED WITH SOME METAL CHIPS





POWERFUL AND FLEXIBLE, IDEAL FOR MACHINE SHOPS, HEAVY CLEANUP, ETC.



3 MOTORS (INDIVIDUAL)

Can be used individually or simultaneously

HEPA FILTER

- Filtration efficiency of 99.97% at 0.3 micron
- 10.8 ft2 filter surface area

CONDUCTIVE FILTER ASSEMBLY

- · Washable star-shaped polyester main filter
- 21 ft2 filter surface area

MANUAL FILTER SHAKER

Dislodges caked-on powders

STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

70 mm TANGENTIAL INLET AND CYCLONE

Separates fine particles from large particles

DETACHABLE TANK WITH SIGHT GLASS

- · Easy access to recovered powders
- Recovery capacity of 16 Gal. (60 L)

AVAILABLE

· Recovery capacity of 26 Gal. (100 L)

TOOL BASKET

Tool storage allows for efficient organization and easy access to tools on the go

CONDUCTIVE WHEELS

Prevents static buildup



3-MOTOR POWERHEAD

 Independently activate each motor

• Pressure gauge · Filter blockage indicator

SINGLE **INLET PORT** 2400 W LENGTH

WIDTH

HEIGHT

WEIGHT

CORD LENGTH

POWER OUTLET

20 Amps

70 mm

32 in.

26 in.

54.5 in.

143 lb.

30 ft.

FREQUENCY

PHASE

POWER

WATTAGE

AMPERAGE

AIR FLOW

VAC. PRESSURE

60 Hz

3.2 HP

15.8 A

270 CFM

71.5 H₂0



POWERFUL AND FLEXIBLE, IDEAL FOR MACHINE SHOPS, HEAVY CLEANUP, ETC.



DRY RECOVERY TV-740S MFS HEPA ORDLOC-652

VOLTAGE	208-230 to 575 V	VRV SETTING	110 H ₂ 0
FREQUENCY	60 Hz	SOUND LEVEL	74 dB(A)
PHASE	THREE	INLET PORT	70 mm
WATTAGE	4600 W	LENGTH	43 in.
POWER	6 HP	WIDTH	24.5 in.
AMPERAGE	7.6 to 15.6 A	HEIGHT	58 in.
AIR FLOW	294 CFM	WEIGHT	305 lb.
VAC. PRESSURE	155 H ₂ 0	CORD LENGTH	30 ft.



TEFC THREE-PHASE MOTOR

Greater power, efficiency, and usable life

HEPA FILTER

• Filtration efficiency of 99.97% at 0.3 micron

• 10.8 ft² filter surface area

CONDUCTIVE FILTER ASSEMBLY

- · Washable star-shaped polyester main filter
- 21 ft² filter surface area

MANUAL FILTER SHAKER

Dislodges caked-on powders

70 mm TANGENTIAL INLET AND CYCLONE

Separates fine particles from large particles

DETACHABLE TANK WITH SIGHT GLASS

Easy access to recovered powders

• Recovery capacity of 26 Gal. (100 L)

STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

CONDUCTIVE WHEELS

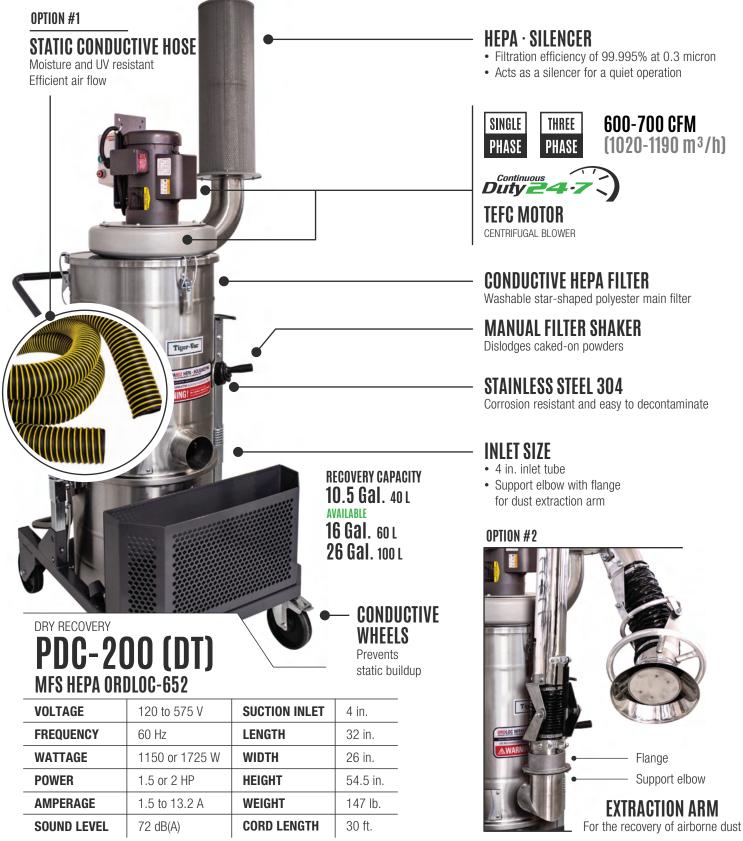
Prevents static buildup



CONTROL PANEL on MOTOR HOUSING Manual starter with overload protection and differential pressure gauge



POWERFUL AND COMPACT FOR CONTINUOUS EXTRACTION FROM PRODUCTION MACHINERY



SUMP CLEANING and Fluid Recycling System

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Tiger-Vac

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ECONOMICAL SOLUTION FOR CLEANING MACHINE SUMPS, PARTS WASHERS, AND TANKS





DESIGNED FOR THE RECOVERY OF **METAL CHIPS AND SHAVINGS** MIXED WITH COOLANT



SUCTION 85 Gal./min.

Recover chips, sludge, grinding swarf, etc.

DISCHARGE 40 Gal./min.

- Quickly return the filtered coolant to the sump
- Discharge the coolant to waste treatment
- Discharge the coolant to a recycling system

SUCTION / DISCHARGE SWITCH

3-STAGE MOTOR

- 120 V, single phase motor
- Generates 146 in. H₂0 vacuum

CHIP BASKET + POLY FILTER SLEEVE

Filters sludge and separates the chips from the coolant

RECOVERY CAPACITY

50 Gal. (190 L) of liquid

DISCHARGE HOSE 1.5 in.

Oil resistant with gasoline-type handle

SUMP CLEANER AND FLUID RECYCLING SYSTEM

50 Gal. ELEC IC

SERIES

Tiger-Vac

REMOVE COOLANT, SLUDGE, AND CHIPS FROM THE SUMP

120 V	POWER OUTLET	20 Amps.
60 Hz	SUCTION INLET	2 in.
SINGLE	CART TYPE	Carriage Base
1550 W	LENGTH	44 in.
2 HP	WIDTH	23.5 in.
14 A	HEIGHT	51 in.
102.5 CFM	WEIGHT	350 lb.
146 in. H ₂ 0	CORD LENGTH	22 ft.
76 dB(A)		
	60 Hz SINGLE 1550 W 2 HP 14 A 102.5 CFM 146 in. H ₂ 0	60 Hz SUCTION INLET SINGLE CART TYPE 1550 W LENGTH 2 HP WIDTH 14 A HEIGHT 102.5 CFM WEIGHT 146 in. H20 CORD LENGTH



COLLECT · FILTER · SEPARATE · Basket recovery capacity of 12 Gal. • Poly filter sleeve (50 microns)



COALESCING FILTER ELEMENT

Prevents moisture buildup from damaging electrical components

DEGASSING VENT

Vents potentially hazardous gas buildup inside the vacuum

MIST ARRESTOR

Removes contaminants from process air emissions that evolve as mist droplets

STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

SEPARATOR CONE

Prevents droplets and dust from reaching the motor

DETACHABLE TANK Easy access to recovered powders

LIQUID LEVEL INDICATOR

Impact-resistant polycarbonate

SIEVE BASKET Separates the sludge from the neutralizing liquid

DRAIN VALVE 38 mm

With locking system to prevent accidental spills

DUSTLESS SANDING **EXP1-IT (63L) EX** (CFE) SK HEPA FOR HAZLOCS WE

DUST IGNITION PROOF

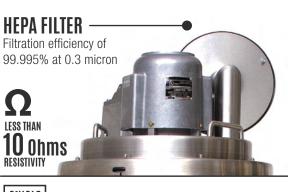
WET MIX SYSTEM WATER

Figer-Un

WET (WATER) MIX

Tiger-Vac IMMERSION SEPARAT

VOLTAGE	120 V	VAC. PRESSURE	69 in. H ₂ 0
FREQUENCY	60 Hz	SOUND LEVEL	78 to 85 dB(A)
PHASE	SINGLE	SUCTION INLET	2 in.
WATTAGE	1000 W	LENGTH	31 in.
POWER	1.3 HP	WIDTH	24 in.
AMPERAGE	9 A	HEIGHT	63 in.
AIR FLOW	132 CFM	WEIGHT	168 lb.





Greater power, efficiency, and usable life



POINT OF GENERATION DUST CONTROL FOR THE RECOVERY OF ALUMINUM, MAGNESIUM, ZIRCONIUM, and All Other commercial alloys **Dustless Sanding**

TOOL BASKET

Onboard tool storage allows for efficient organization and easy access to tools on the go

2 OUTLETS · **0.25** in. Sanding tool connection

INLET · 0.75 in. Air line connection

Connects to sander

STAINLESS STEEL 430 Corrosion resistant and easy to decontaminate • Available in stainless steel 304

SPARK TRAP AVAILABLE Prevents sparks from entering the recovery tank

DUAL PORT Allowing 2 operators to work simultaneously

20 ft. SUCTION/ — AIR LINE HOSE Static dissipative

and conductive

DUSTLESS SANDING AVSD-40L (2+2W) SK HEPA DUST EXTRACTION/VACUUM

VENTURI (Diam.)	6 mm	VAC. PRESSURE	180 in. H ₂ 0	
MIN. COMPRESSOR	15 HP	SUCTION INLET	1.5 in.	
AIR LINE SIZE (Diam.)	0.75 in.	REC. CAPACITY	5 Gal. BAG	
AIR VOLUME	45 CFM	HEPA/ULPA	5.4 ft2	
AIR PRESSURE	80 PSI	FILTER SURFACE AREA		
		MAIN FILTER	3.75 ft2	
AIR FLOW	120 CFM	FILTER SURFACE AREA		

Connects to suction inlet

Connects to outlet installed on the powerhead



IMMERSION SEPARATOR **CD-IT (114L) EX CFE HEPA** WE

WET MIX SYSTEM WATER OR OIL

VOLTAGE	230 to 575 V	VRV SETTING	100 in. H ₂ 0
FREQUENCY	60 Hz	SUCTION INLET	2 in.
PHASE	THREE	LENGTH	50 in.
WATTAGE	3700 W	WIDTH	29 in.
POWER	5 HP	HEIGHT	72 in.
AMPERAGE	5 to 12 A	WEIGHT	400 lb.
AIR FLOW	225 CFM	CORD LENGTH	50 ft.
VAC. PRESSURE	155 in. H ₂ 0		
		I	

Greater power, efficiency, and usable life

STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

DETACHABLE TANK

- Recovery capacity of 33 lb. (15 kg.) of metal powders
- Easy access to recovered powders

LIQUID LEVEL INDICATOR

Impact-resistant polycarbonate

SIEVE BASKET

Separates the sludge from the neutralizing liquid

DRAIN VALVE 38 mm

With locking system to prevent accidental spills



COALESCING FILTER ELEMENT

Prevents moisture from entering and damaging the motor

	WHEN	ERESSED PERATED	HYDROGEN SAFE WHEN USED WITH WATER NEUTRALIZE N EE GROUP E METAL DUST	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><text></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header>
IMMERSION SEPARATOR SS-IT (85) GFE HEPA	L) EX	WET MIX SYST	TEM WATER OR OIL	<section-header> DETACHABLE TANK Pecovery capacity of 22 lb. (10 kg.) of metal powders Easy access to recovered powders DEDUDI LEVEL INDICATOR Impact-resistant polycarbonate DEDUDI SEAREN Separates the sludge from the neutralizing liquid DEDUDI VALVE 38 mm With locking system to prevent accidental spills Outpact Seare Se</section-header>
VENTURI (Diam.)	5 mm	SOUND LEVEL	70 dB(A)	

VENTURI (Diam.)	5 mm	SOUND LEVEL	70 dB(A)
MIN. COMPRESSOR	15 HP	SUCTION INLET	2 in.
AIR LINE SIZE (Diam.)	0.5 in.	REC. CAPACITY	22 lb. POWDERS
AIR VOLUME	45 CFM	LENGTH	40 in.
AIR PRESSURE	80 PSI	WIDTH	24 in.
AIR FLOW	120 CFM	HEIGHT	71 in.
VAC. PRESSURE	120 in. H ₂ 0	WEIGHT	207 lb.

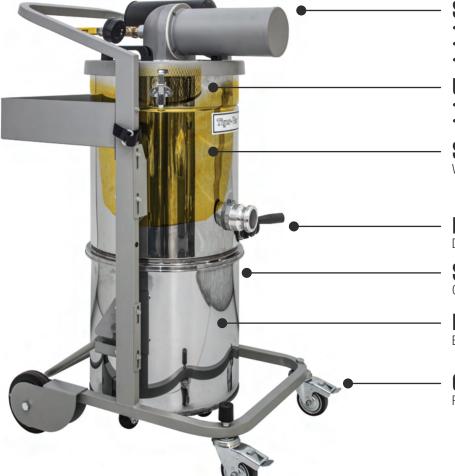
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SIEVE BASKET Separates the sludge from the neutralizing liquid (Stainless steel 304)



DESIGNED FOR **POWDER COATING APPLICATIONS** CLASS I, GROUP D • CLASS II, GROUPS F, G





SINGLE VENTURI

- Very low surface temperature
- Consistent performance
- Quiet operation

UPSTREAM HEPA FILTER

- Filtration efficiency of 99.99% at 0.3 micron
- 5.4 ft2 filter surface area

STATIC DISSIPATIVE FILTER

Washable PTFE main filter assembly

MANUAL FILTER SHAKER

Dislodges caked-on powders

STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

DETACHABLE TANK

Easy disposal of recovered powders

CONDUCTIVE WHEELS

Prevents static buildup

DRY RECOVERY **AVSD-35L DT** MFS HEPA

VENTURI (Diam.)	6 mm	SOUND LEVEL	73 dB(A)
MIN. COMPRESSOR	15 HP	SUCTION INLET	2 in.
AIR LINE SIZE (Diam.)	0.5 in.	REC. CAPACITY	9.2 Gal.
AIR VOLUME	45 CFM	LENGTH	25 in.
AIR PRESSURE	80 PSI	WIDTH	25 in.
AIR FLOW	120 CFM	WEIGHT	38 lb.
VAC. PRESSURE	180 in. H ₂ 0		-



TOOL BASKET Onboard tool storage allows for efficient organization and easy access to tools on the go



DRUM-TOP CAPABILITY OPERATOR CAN USE THEIR OWN 55 Gal. DRUM

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DESIGNED TO SAFELY CAPTURE FUGITIVE AIRBORNE DUST

OPERATE WITHOUT INTERRUPTIONS

- Filter pulse cleaning by compressed air
- Automatic timer continuously purges filter to maintain maximum performance

HEPA FILTER

Filtration efficiency of 99.99% at 0.3 micron

EXTRACTION ARM

- 6 in. (150 mm) suction inlet
- 6.6 ft. or 10 ft. reach







GROUP E METAL DUST

TEFC EXPLOSION PROOF/ DUST IGNITION PROOF MOTOR

Greater power, efficiency, and usable life

FILTER CARTRIDGE

Aluminized spun bond conductive cartridge with an efficiency of 97% at 0.3 micron **AVAILABLE**

Hemipleat® extreme flame retardant conductive cartridge with carbon, with an efficiency of 99.99% at 0.5 micron

RECOVERY CAPACITY

- 2.6 Gal. (10 L) capacity
- · Accessible via sliding drawer



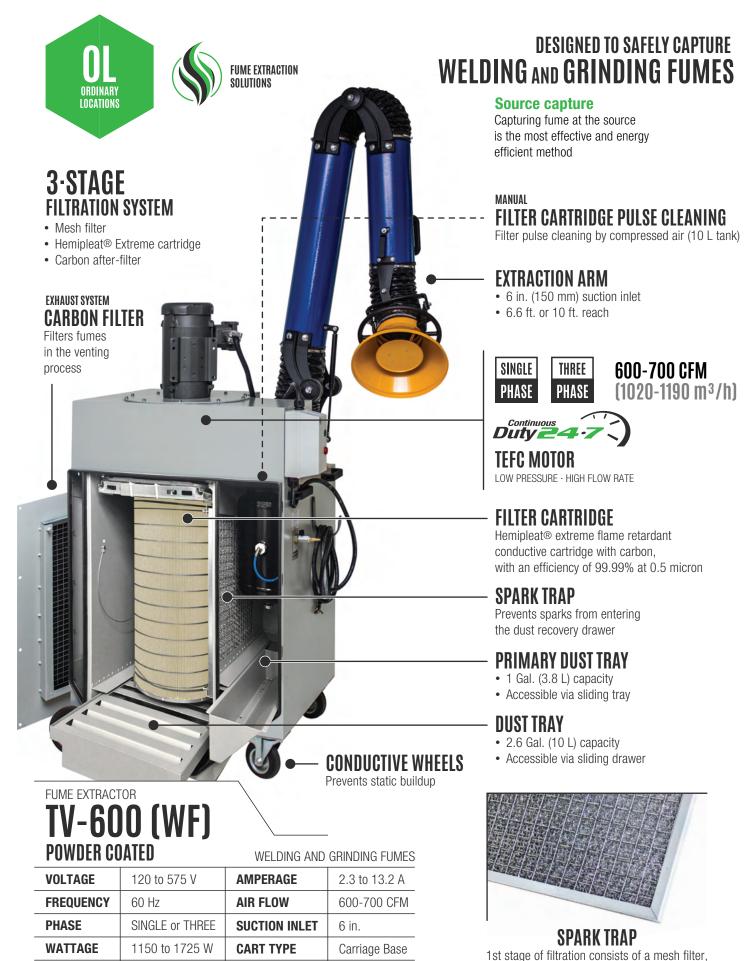
FILTER MONITORING Measures and indicates pressure differential (accurate within 1%)

DUST COLLECTOR

CD-600 EX HEPA STAINLESS STEEL

LOW PRESSURE · HIGH FLOW RATE

120 to 575 V	SUCTION INLET	6 in.	
60 Hz	FILTER CLEANING	MRP-ARP	
SINGLE or THREE	LENGTH	34 in.	
1150 to 1725 W	WIDTH	27 in.	
1.5 to 2 HP	HEIGHT	68 in.	
2.3 to 15 A	WEIGHT	353 lb.	
600-700 CFM	CORD LENGTH	50 ft.	
72 dB(A)			
	60 Hz SINGLE or THREE 1150 to 1725 W 1.5 to 2 HP 2.3 to 15 A 600-700 CFM	60 Hz FILTER CLEANING SINGLE or THREE LENGTH 1150 to 1725 W WIDTH 1.5 to 2 HP HEIGHT 2.3 to 15 A WEIGHT 600-700 CFM CORD LENGTH	



POWER

1.5 to 2 HP

CORD LENGTH

30 to 50 ft.

1st stage of filtration consists of a mesh filter, preventing sparks from entering the dust recovery drawer Linked in You Tube





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